

INSULATION JUST GOT BETTER

ArmaGel HT

Flexible aerogel blanket for hightemperature applications

// ASTM C1728 compliant

- // Hot conditions up to 650 °C (1200 °F)
- // More choice: 5, 10, 15 and 20mm thicknesses
- // Up to five times better thermal performance than competing insulation materials
- // Mitigates the risk of corrosion under insulation (CUI)











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Welcome to the next generation of aerogel blanket technology. Flexible and bendable. Environmentally safe. Designed for incombustibility. Superior thermal performance. Hot conditions up to 650 °C (1200 °F) is no sweat. ArmaGel HT is the reliable solution for high-temperature applications.



Learn more.

AEROGEL

Used by NASA to bring home a piece of a comet because it's strong enough to stop a bullet in its track, aerogel offers an uncanny array of physical properties - thermal, acoustical – and so holds incredible potential for insulation uses. As the name suggests, aerogel is a solid derived from gel in which the liquid component of the gel has been replaced with air making it dry and porous. In fact, over 90 percent of the volume is empty space making aerogel the world's lightest solid material. It's also 1,000 times less dense than glass, making it the world's lowest density solid material.





YOUR BENEFITS

// Increase coverage

New sizes and more choice. 10mm thickness available today. 5, 15 and 20mm coming soon. A thicker layer gives more insulation coverage per man hour than traditional aerogel insulation.

// Reduce labour cost

Cuts easily and conforms to preferred shapes, with less wastage, making it the right fit for installers.

// Reduce downtime

Product removal is made simple, reducing both downtime and the need to purchase replacement insulation during regular maintenance cycles.

// Superior thermal performance

Offering up to 5 times superior thermal performance versus like-for-like competing insulation products.

// Hydrophobic and breathable

Repels liquid water, but allows vapour to escape, helping to keep equipment drier for longer.

// Ultra-thin and ultra-light

Equal thermal performance at a fraction of the thickness. Improved handling and easier transportation.

// Versatile

More flexibility than traditional aerogel insulation materials.

// Environmentally safe

Chloride-free and landfill disposable.

// CUI defence

Hydrophobicity and breathability enhance protection against corrosion under insulation (CUI).

TECHNICAL DATA - ARMAGEL HT

| Brief description | ArmaGel HT is a flexible aerogel blanket suitable for elevated temperature applications with maximum operating temperatures up to 650°C (1200°F). ArmaGel HT is compliant to ASTM C1728, Type III, Grade 1A. |
|----------------------|---|
| Material type | Aerogel blanket. |
| Product colour range | Grey |
| Special features | ArmaGel HT is resistant to elevated operating temperatures up to 650 °C (1200 °F). The product is suitable for use in multi-layer applications including ArmaSound Industrial Systems. |
| Product range | Sheets in rolls, 5, 10, 15 and 20 mm (0.2, 0.4, 0.6, 0.8 in) thickness and width of 1.5 m (59 in). For further details, please refer to the product range tables at the end of this document. |
| Applications | Thermal insulation/protection of pipes, vessels and ducts (including elbows, fittings, flanges etc.) in offshore, onshore, industrial (typically oil and gas) and process equipment facilities. ArmaGel HT is also used as a component of ArmaSound Industrial Systems to provide acoustic insulation on industrial pipework and vessels, ensuring reduction of sound transmission. |
| Installation | For industrial applications it is recommended to consult the relevant Armacell application manual(s). For further information please contact our Technical Services. |

| Property | Value / Assessment | | | | | | | | Standard / Test method | |
|--|---|----------------------|-----------------|-----------------|-------------------|------------------|------------------|------------------|----------------------------|-------------------------|
| Temperature range | | | | | | | | | | |
| Service temperature ^{1,2,3,4} | Max. °C | ASTM C411, ASTM C447 | | | | | | | | |
| | 650 1,200 | | | | | | | | | |
| Thermal conductivity | | | | | | | | | | |
| Declared thermal conductivity ⁵ | θm | 24°C (75°F) | 38°C (100°F) | 93°C (200°F) | 149 °C (300°F) | 204°C (400°F) | 260°C (500°F) | 316°C (600°F) | 371°C (700°F) | ASTM C177 |
| | λd ≼ [W/ (m·K]] | 0.021 | 0.022 | 0.023 | 0.025 | 0.029 | 0.032 | 0.036 | 0.043 | |
| | k ≼ [Btu-in/ (h-ft²-°F)] | 0.14 | 0.15 | 0.16 | 0.18 | 0.20 | 0.22 | 0.25 | 0.30 | |
| Temperature resistance | | | | | | | | | | |
| Hot surface performance ² | Pass | | | | | | | | | ASTM C411 |
| Linear shrinkage under soaking heat | <2% in width and length | | | | | | | | ASTM C356 | |
| Fire Performance and Approvals | | | | | | | | | | |
| Reaction to fire | B-s1,d0 | | | | | | | | | EN 13501-1 ² |
| Surface burning characteristics | ≤ 5 flame spread index ≤ 10 smoke development | | | | | | | | | ASTM E84 |
| Resistance to water vapour | | | | | | | | | | |
| Water vapour sorption | ≤ 5% by weight | | | | | | | | | ASTM C1104 |
| Resistance to water | | | | | | | | | | |
| Hydrophobic | Yes | | | | | | | | | |
| Water absorption | Pass | | | | | | | | | ASTM C1763 |
| Corrosion mitigation | | | | | | | | | | |
| Corrosiveness to steel | Passed, Mass Loss Corrosion Rate (MLCR) not exceeding that of 5 ppm chloride solution on carbon steel coupo | | | | | | | on steel coupon | ASTM C1617, Procedure A | |
| Stress corrosion cracking | Pass | | | | | | | | | ASTM C692, ASTM C795 |
| Physical attributes | | | | | | | | | | |
| Nominal density | 180 kg/m³ (11 lb/ft³) | | | | | | | | ASTM C303 | |

| Property | Value / Assessment | Standard / Test method |
|------------------------------------|---|---------------------------|
| Mechanical properties | | |
| Compressive strength ⁶ | ≥ 3 psi/ 20.7 kPa at 10% compression | ASTM C165 |
| Flexibility of insulation blankets | Flexible | ASTM C1101 |
| Weather and UV resistance | | |
| Weather resistance | In all industrial applications the outer layer of the material must be protected with an adequate covering like metal jacketing or preformed UV-cured GRP (Glass-Reinforced Plastic) cladding. Please contact Technical Services for guidance on the temperature limitations and specific construction considerations which need to be made for each jacketing system. | |
| Health and environment | | |
| Fungal growth | No growth | ASTM C1338 |
| Health aspects | Neutral | |
| Other technical features | | |
| Shelf life ⁷ | Max. 3 years | |
| Storage | Material shall be stored indoors, in clean and dry conditions, away from direct sunlight. | |

¹ For use in temperatures beyond the published value, please contact Technical Services.

² For operating temperatures above 400 °C (752 °F) a metallic foil barrier with 0.05 mm (0.002 inch) thickness must be additionally installed. For details please contact Technical Services.

³ For live line installations, refer to the ArmaGel HT and HTL application manual.

⁴ArmaGel HT is designed for application where the operating temperatures are above ambient. In the event that the operating temperatures are below ambient please consult our technical services for further information and support.

 $^{\scriptscriptstyle 5}\text{Measured}$ under a load of 1.5 kPa (0.22 psi).

⁶Test performed with a preload of 13.8 kPa (2 psi).

⁷Shelf life (maximum storage time) is limited to ensure that only currently manufactured products are installed on projects. This limitation is restricted solely to storage of the product and does not affect the lifetime of product after it has been installed.

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ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 27 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.



For more information, please visit: www.armacell.com