

SOLUTIONS FOR ENERGY SAVINGS

AP/ArmaFlex + AP/ArmaFlex FS Tube/Sheet/Roll

The original flexible elastomeric pipe insulation for reliable protection against condensation and energy loss.

// Fiber-free, formaldehyde-free, and low VOC

// Closed-cell structure controls condensation

// Ideal for below-ambient piping and equipment

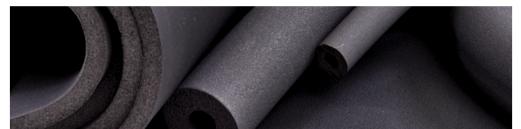








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TECHNICAL DATA - AP/ARMAFLEX + AP/ARMAFLEX FS TUBE/SHEET/ROLL

Brief description

AP/ArmaFlex are flexible insulation products that reliably protects against water vapour ingress due to its closed-cell structure. No additional water vapour retarder is required, for most applications.

AP/ArmaFlex is manufactured using nitrile rubber and polyvinyl chloride (NBR/PVC) formulations for insulation thickness up to and

including one-inch wall thickness.

AP/ArmaFlex FS insulation and pipe insulation in 1 1/2 and 2" wall thicknesses are manufactured using Ethylene Propylene Diene Monomer (EPDM) formulations.

Specification compliance

Specification compliance

- GREENGUARD® Children & Schools Indoor Air Quality Standard
- Manufactured without CFCs, HFCs, HCFCs, PBDEs, or Formaldehyde.
- ASTM D1056, 2C1
- NFPA 90A, 90B ASTM G21/C1338
- Made with EPA registered MICROBAN antimicrobial product protection.
- All Armacell facilities in North America are ISO 9001 certified.
- ASTM E84, UL723
- MIL-P-15280J, FORM T Conforms to ASHRAE 90.1
- energy standards
- 3rd party certified by FM Approvals through 1 1/2" wall thickness for pipe insulation, 1" thickness for sheet and roll insulation
- ASTM C534, Type I Tube Grade 1
- CAN/ULC S102 MIL-P-15280J, FORM S
- Conforms to building codes: International Mechanical Code (IMC), International Energy Conservation Code (IECC), International Residential Code (IRC), Title 24: California Building Energy
- Efficiency Standards ASTM C534, Type II Sheet Grade 1
- UL 94 5V-A, V-0, File E55798
- MEA 107-89M

Property	Value / Assessmen	Standard / Test method				
Temperature range						
Service temperature ^{1,2,3,4}	Range	Min. °C	Min. °F	Max. °C	Max. °F	ASTM C534
	3/8" through 1" Walls (NBR/PVC- based)	-183	-297	105	220	
	1-1/2" and 2" walls (NBR/PVC based)	-183	-297	105	220	
	1-1/2" and 2" Walls (EPDM-based)	-183	-297	149	300	
	Remarks	82 °C (180 °F) —	Full bonding sheet insu	ulation		
Thermal conductivity						
Declared thermal conductivity	θm	50 ° F (10 ° C)	75 ° F (24 ° C)	100 ° F (38 ° C)	125 ° F (52 ° C)	ASTM C177, ASTM C518
	λd ≤ [W/(m⋅K)]	0.034	0.0353	0.037	0.039	
	k ≤ [Btu-in/(h-ft²-°F)]	0.235	0.245	0.257	0.268	<u> </u>
	Range	3/8" through 2" w	ralls (NBR/PVC produc	ts)		
Declared thermal conductivity	θm	50 °F (10 °C)	75 °F (24 °F)	100 °F (38 °C)	125 °F (52 °C)	ASTM C177, ASTM C518
	λd ≤ [W/(m⋅K)]	0.040	0.040	0.041	0.043	
	k ≤ [Btu-in/(h-ft²-°F)]	0.278	0.28	0.289	0.300	
	Range	1 1/2" and 2" Wal	ls (EPDM based)			

Property	Value / Assess	sment						Standard / Test method
R-Value for tubes ^{5,6}	ID / Wall thickness	3/8" (10mm)	1/2" (13mm)	3/4" (19mm	n) 1" (25mm)	1-1/2" (38mm)	2" (50mm)	
	1/4" (6 mm)	2.8	3.8	6.4	8.3			_
	3/8" (10 mm)	2.8	3.3	5.9	7.3	13.7	19.7	_
	1/2" (13 mm)	2.6	3.3	5.5	7.2	12.7	18.2	_
	5/8" (16 mm)	2.6	3.4	5.6	7.2	12.0	17.2	_
	3/4" (19 mm)	2.4	3.3	5.5	7.0	11.3	16.2	_
	7/8" (22 mm)	2.4	3.3	5.4	7.0	10.8	15.5	_
	1-1/8" (29 mm)	2.3	3.3	5.4	7.2	10.1	14.5	_
	1-3/8" (35 mm)	2.2	3.2	5.3	7.2	9.6	13.7	_
	1-5/8" (41 mm)	2.5	3.2	5.1	7.2	9.2	13.1	_
	1-1/2" IPS (48 mm)	2.4	3.1	4.9	6.9	8.7	12.4	_
	2-1/8" (54 mm)	2.4	3.2	4.8	6.8	8.6	12.2	_
	2" IPS (60 mm)	2.4	3.2	5.2	7.1	8.8	12.3	
	2-5/8" (67 mm)	2.4	3.2	4.7	6.5	8.2	11.6	
	2-1/2" IPS (73 mm)	2.4	3.2	5.0	6.8	8.4	11.7	_
	3-1/8" (79 mm)	2.4	3.2	4.6	6.3	7.9	11.1	_
	3" IPS (89 mm)	2.3	3.1	4.9	6.6	8.1	11.2	_
	3-5/8" (92 mm)		3.1	4.5	6.2	7.7	10.7	_
	4-1/8" (105 mm)		3.1	4.5	6.1	7.5	10.5	_
	4" IPS (114 mm)		3.0	4.8	6.4	7.8	10.7	_
	5" IPS (141 mm)		3.0	4.7	6.2	7.5	10.2	_
	6" IPS (168 mm)		3.0	4.6	6.1	7.3	9.9	
	8" IPS (219 mm)		2.9	4.5	5.9	7.0	9.5	
	10" IPS (273 mm)				5.8	6.8	9.2	_
R-Value for sheets and rolls ^{5,6}	Wall thickness			R-v	/alue			
	1/4" (6mm)			1.0				_
	3/8" (10mm)			1.5				_
	1/2" (13mm)			2.1				_
	3/4" (19mm)			3.1				_
	1" (25mm)			4.2				_
	1-1/2" (38mm)			6				_
	2" (50mm)			8				
Fire Performance and Approvals								
Surface burning characteristics		lation up to on	e-inch thickness	: EPDM for 1	1/2" and 2" thickr	ness		ASTM E84 and UL 723

Property	Value / Assessment	Standard / Test method			
FM approved	Up to 1-1/2" insulation t	FM 4924			
UL standards					
UL 94 5VA ⁷	Pass at 6 mm (1/4") and	I thicker.			
UL 94 V-0 ⁷	Pass at 6 mm (1/4") and	I thicker.			
Resistance to water vapour					
Water vapour permeability	0.05 perm-inch [0.725 x 0.08 perm-inch [1.16 x 1	ASTM E96, procedure A			
Resistance to water					
Water absorption	≤ 0.2% by volume				ASTM C209, ASTM C1763
Physical attributes					
Density	3 to 6 pounds per cubic	feet (48 to 96 kilogra	ms per cubic feet)		ASTM D1667
Acoustic performance					
Sound absorption average	Thickness (mm)	25	38	50	ASTM C423 ⁸
	Thickness (inches)	1	1.5	2	
	SAA	0.38	0.49	0.51	
Health and environment					
Mould growth	Passed				UL 181
Fungal growth	Passed				ASTM C1338, ASTM G21

¹At temperatures below -20°F (-29°C), elastomeric insulation starts to become less flexible. However, this does not affect the performance of AP/ArmaFlex in terms of thermal efficiency and resistance to water vapour permeability.

²For temperatures below -40 °F(-40 °C), please contact our Customer Service Centre.

³AP/ArmaFlex insulation can withstand temperatures as high as 250 °F (121 °C) when tested according to ASTM C411 - Standard Test Method for Hot-Surface Performance of High-Temperature Thermal Insulation.

^{41 1/2&}quot; and 2" AP/ArmaFlex tubes are formulated with EPDM rubber giving them a higher upper temperature than AP/ArmaFlex tubes less than 1 1/2" wall thickness.

⁵These specifications are based on the measurements methods employed by Armacell. Other methods may not result in the same values and cannot be used to determine if the product is within the given tolerance.

⁶Please see technical bulletin #1 for more details.

⁷UL File No. E55798.

⁸Type A Mounting

Tube - standard. Black

3/8" wall thickness					1/2" wall thick	1/2" wall thickness		3/4" wall thickness		1" wall thickness	
Pipe Ø [mm]	Copper pipe outer diameter [inch]	Item	R-value	Content [imperial]	Pipe Ø [mm]	Item	Pipe Ø [mm]	Item	Pipe Ø [mm]	Item	
50	2	IPPFT20038	2.4	84 lft		IPAPT05812		IPPFT30034		IPPFT21010	
64	2.5	IPPFT25838	2.4	72 lft		IPAUT03412		IPPFT40034R		IPPFT25810	
76	3	IPPFT30038	2.3	42 lft		IPPFT21012		IPPFT60034R		IPPFT40010R	
76	3	IPPFT31838				IPPFT35812	-	-		IPPFT41810R	
-	-	-	-	-		IPPFT40012R	-	-	-	-	
-	-	-	-	-		IPPFT41812R	-	-	-	-	
Other informa	tion										
Reaction to fir	re		ASTM E84 r	ating, Flame Spre	ead Developed In	dex less than 25	/Smoke Develo	ped Index less th	an 50, hence 25	i/50 rated.	

Remarks

Some items are made to order and will require different lead times and minimum ordering quantities. No returns on made to order items. Loading Factor for tubes = 0.20 / 480 CTNS per 53' trailer.

Tube – slit. Black

Nominal 1/2" wall thickness

Pipe Ø [mm]

Item

IPAPT13812SL

Item	Insulation thickness [mm]	Insulation thickness [inch]	R-value	Width [inch]	Length [inch]	Primary content weight [lbs]
IPAPS10043	25	1	4.2	48	36	28.070
IPAPS11243	38	1.5	6	48	36	28.110
IPAPS12043	13	0.5	2.100	48.000	36.000	29.350
IPAPS12043S2			2.100	48.000	36.000	
IPAPS14043	6	0.25	1	48	36	31.600
IPAPS14043S2						
IPAPS18043	3	0.125		48	36	31.860
IPAPS20043	50	2	8	48	36	28.830
IPAPS34043	19	0.75	3.1	48	36	28.310
IPAPS38043	10	0.375	1.5	48	36	29.950
IPAPS38043J						

Item	Insulation thickness [mm]	Insulation thickness [inch]	R-value	Width (m)	Width [inch]	Length [inch]	Length [m]	Primary content weight [lbs]
IPAPS11243FS	38	1.5	6	1.22	48.000	36.000	0.91	30.000
IPAPS20043FS	50	2	8	1.22	48.000	36.000	0.91	35.000

Roll - standard. Black

Item	Description	R-value	Width [inch]	Length [ft]	Primary content weight [lbs]
IPAPR10040	25 / 50 rated	4.2	48	35	53.470
IPAPR10040GF					
IPAPR11240	Not 25 / 50 rated	6	48	25	56.850

Roll - standard. Black

Roll - standard.									
Item	Desc	ription	R-value	Width	[inch]	Length [ft]		Primary content weight [lbs]	
IPAPR12040	25 /	50 rated	2.1	48		70	55.9	40	
IPAPR12040S2									
IPAPR14040	25 /	50 rated	1	48		140	59.5	90	
IPAPR14040S2						<u> </u>			
IPAPR20040	Not 2	25 / 50 rated	8	48		18	58.6	60	
IPAPR34040	25 / 9	50 rated	3.1	48		50	57.2	70	
IPAPR38040	25 /	50 rated	1.5	48		100	60.2	00	
Other informatio	n —					<u> </u>			
Remarks			Skin One Side Loading facto	e or both sides at mar or for rolls = .67 / 144	nufacturer's option. cartons per 53' trai	ler.			
Item	Insulation thickness [mm	Insulation] thickness [inch]	R-value	Width [mm]	Width [inch]	Length [m]	Length [ft]	Primary content weight [lbs]	
IPAPR11240FS	38	1.5	6	1.22	48.000	7.62	25.000	66.000	
IPAPR20032FS									
IPAPR20040FS	50	2	8	1.22	48.000	5.49	18.000	70.000	
IPAPR200563050)F								
S									
Nominal 1-1/2" v Pipe Ø [mm]	wall thickness			Item					
Oth on informatio	_			IPWT	T11034				
Other informatio	in			C				in a second activity	
Remarks				order	ritems are made to ring quantities. No r ing Factor for tubes	eturns on made to	order items.	imes and minimum	
				Loadi	ing Factor for tubes	20 / 400 CTN3 p	er 55 traiter.		
Accessories									
				Desci	ription				
Item					ription Flex insulation tape	with dispenser			
Item IPTAP18230					ription Flex insulation tape	with dispenser			
IPTAP18230 IPTAP18450E						with dispenser			
IPTAP18230 IPTAP18450E IPTAP1848300						with dispenser			
IPTAP18230 IPTAP18450E IPTAP1848300						e with dispenser			
IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282	leaners					with dispenser			
Item IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282 Adhesives and C	leaners			Arma		e with dispenser			
Item IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282 Adhesives and C Item	leaners			Desc	Flex insulation tape		dhesive in a cartol	n.	
Item IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282 Adhesives and C Item IPAAD520002 IPAAD520003	leaners			Desci 48 tin	Flex insulation tape	top ArmaFlex 520 a		n.	
Item IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282 Adhesives and C Item IPAAD520002	leaners			Desci 48 tin 24 tin	Flex insulation tape ription s of 1/2 pint brush-	top ArmaFlex 520 a x 520 adhesive in a	carton		
Item IPTAP18230 IPTAP18450E IPTAP1848300 IPBST125282 Adhesives and C Item IPAAD520002 IPAAD520003				Desci 48 tin 24 tin	ription s of 1/2 pint brush- s of 1 pint ArmaFle	top ArmaFlex 520 a x 520 adhesive in a	carton		

Standard Pipe Table

Stational of the Table	
Pipe Ø [mm]	Copper pipe (ASTM B280) [inch]
3	
6	0.25
8	_
10	
12	
14	
15	=
16	0.625
17	
18	
19	0.75
20	-
22	0.875
25	-
28	1.125
30	
32	
35	1.375
38	
40	
42	1.625
45	
48	_
50	
54	2.125
57	
60	_
63	
64	
65	
67	2.625
70	
73	
76	
80	3.125
89	-
90	3.625
100	
102	
105	4.125
108	-

Standard Pipe Table

Pipe Ø [mm]	Copper pipe (ASTM B280) [inch]
110	
114	
125	
128	
131	5.125
133	
140	
150	
152	
154	
156	6.125
159	
160	
165	
168	
175	
180	
197	
200	
204	
207	8.125
219	
225	
242	
250	
254	
267	
273	
306	
324	
356	
406	
457	
508	
610	
	0.5

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ABOUT ARMACELL

As the inventor of flexible foam for equipment insulation and a leading provider of engineered foams, Armacell develops innovative and safe thermal and mechanical solutions that create sustainable value for its customers. Armacell's products significantly contribute to global energy efficiency making a difference around the world every day. With more than 3,300 employees and 27 production plants in 19 countries, the company operates two main businesses, Advanced Insulation and Engineered Foams. Armacell focuses on insulation materials for technical equipment, high-performance foams for acoustic and lightweight applications, recycled PET products, next-generation aerogel technology and passive fire protection systems.

